

# MET-L-COOL

Cut Machining Costs. Power Profits.

**BIOCOOL-Blue** is high performance, environment- friendly, clear blue semi-synthetic metal working fluid. This product is cost effective due to its extended sump life and low maintenance costs. **BIOCOOL-Blue** is suitable for all moderate machining and grinding operations of all ferrous and its alloy metals. Formulated with extreme pressure additives, corrosion inhibitor package and biocides, **BIOCOOL-Blue** is designed to give good sump life with better tool life.



## Features and benefits

- No hazardous materials like Chromates, nitrites, phosphates, and free chlorine.
- Corrosion inhibitor package protects the job and machine from rusting.
- Reduces wheel loading and dressing frequency
- Reduces machine down time.
- Reduces disposal and labor costs.

## Directions for use

**BIOCOOL- Blue** should be diluted with water in the range of 10:1 to 60:1 depending upon the severity of the operation, work piece material and water hardness. The following practices help in achieving the full benefits of the product.

- Always add oil to water and never the other way.
- Usage of low hardness (< 100 PPM), Low chlorides (< 30 PPM) water.
- Never add product directly to the sump. Add in the emulsion form.
- Always clean the sump thoroughly before a fresh charge.

## Typical properties

Attributes	Ref. Method	Specifications
Appearance	Visual	Blue color clear liquid
Odor		Mild odor
Specific gravity @ 27 Deg C	ASTM D 1298	1.0 +/-0.02
Emulsion type	Visual	Blue Translucent
Emulsion stability test 5% in 400 ppm hard water	Internal	To pass
PH of 5% solution	Internal	9.5 – 10.5
Foam depression in secs 5% in D.M Water	IP 312/74	20 secs
Cast iron corrosion test 3.5% in 200 ppm	IP 287	Less than 1%
Refractometer reading (1: 20)	Internal	2.4 +/- 0.2.0
Oil content		25 % Maximum
HMS Rating		
Health: 1	Reactivity: 1	Flammability:0

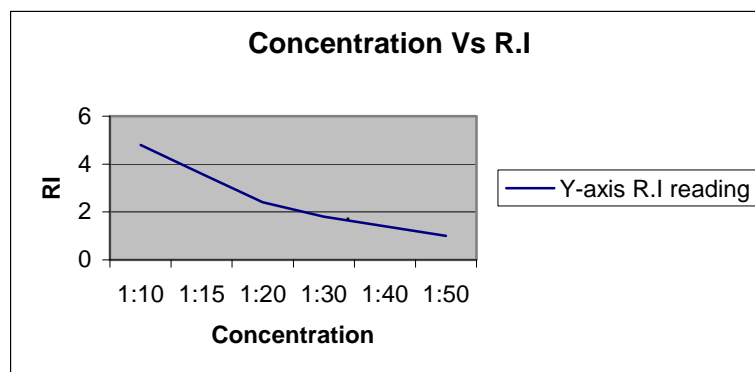
### Metal Compatibility

### Operation

### Concentration

Ferrous	Yes	Drilling	1: 15
Aluminum	Yes	Broaching	1: 10
Brass/Copper	Yes	Grinding	1: 25
Titanium	No	Tapping	1: 10
Magnesium	No	Milling	1: 25
		Boring	1: 15

X-Axis	Y-axis
Concentration	R.I reading
1:10	4.8
1:15	3.6
1:20	2.4
1:30	1.8
1:40	1.4
1:50	1



**Pack size:** Available in 20 & 205 liter drums

*Note: For more details on storage and disposal please refer to material safety data sheet*

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